



Dart Aerospace Ltd.
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Canada

Tel (613) 632-5200

Reprint JW

D3681-1

Job Sheet 179220



Part No: D3681-1

Job Qty: 200 ea

Part Name: Spacer



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/14/18

Job Tracking No:

Created By: Marie Lajeunesse

Due Date: 6/22/18

Type: SOLD

Description:

Note: DWG REV A IPP Rev A new issue 07-10-30 DD verified by:EC IPP Rev:B Ecn 1056 Rev A dwg DD IPP Rev:C add seq 125 DD 10.05.03 verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	200 Ea	6/22/18	6/22/18	0.00	0.00	Start Up Machining-2		<i>JBD 18/06/18</i>
100	Hardinge	200 pcs	6/22/18	6/22/18	0.06	5.29	Hardinge		<i>JBD 18/06/18</i>
120	QC	200 pcs	6/22/18	6/22/18	0.00	0.00	QC8		<i>BA 18-06-27</i>
125	Skidtubes	200 pcs	6/22/18	6/22/18	0.00	1.42	Skidtubes-2		<i>BE</i>
130	Packaging	200 pcs	6/22/18	6/22/18	0.00	0.00	Packaging3-1		<i>BE</i>
140	QC21-SA	200 Ea	6/22/18	6/22/18	0.00	0.00	QC21		

Part Op 100 - 1-TURN AS PER FOLIO FA711& DWG D3681

Descriptions: 125 - 1- clean crossbolt spacer with ultra bright aluminum cleaner before storing.

130 - ***STOCK IN SKIDTUBE CELL***

DAS
21
9-89

JUN 27 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6T0.3125W.058	Aluminum Tube .3125 X .058W	68 ft (.34 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6T0.3125W.058	68	140	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Spacer	0.313inches ± 0.010	0.323 0.303		
2	Spacer	0.197inches ± 0.010	0.207 0.187		
3	Spacer	4.080inches + 0.030 - 0.000	4.110 4.080		
4	Spacer	0.025inches ± 0.010	0.035 0.015		
5	Spacer	45.0Degrees ± 0.5	45.5 44.5		

Plex 6/22/18 3:37 PM dart.white.jesse



Container No: S084724



Part: D3681-1

Job No: 179220

Serial No/Batch: S084724

Revision:

Inspector:

Exp Date:

Instructions:

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Date: 06/27/18

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179220

SAC
TS
TLC